

**Product Specification -** Date of Issue – 14<sup>th</sup> October 2014

## Karona Chiseled Envibond™

Training Officeida Envisoria

# Technical Specification

#### Construction

Tufted multi-height loop pile

#### Face Yarn

100% Nylon 6,6 BCF

## Total Pile Mass

712g/m<sup>2</sup> (21 oz/yard<sup>2</sup>)

## Dye Method

Solution Dyed

#### Gauge

40.0per 10cm (1/10<sup>th</sup> gauge)

#### Rows

38.0mm average

#### **Finished Pile Height**

3.0mm average

#### **Total Thickness**

9.0mm average

#### **Backing**

Envibond<sup>™</sup> cushioning layer with fibreglass reinforced bonding layer. Please refer to the Envibond<sup>™</sup> Backing Specification document for additional information.

#### **Module Size**

457.2mm X 457.2mm

#### **Box Quantity**

3.76m<sup>2</sup> (18 tiles per box)

## **Total Weight** 6,900 g/m<sup>2</sup>

## **Performance Specification**



#### **Flammability**

Radiant Panel Test ISO9239-1

- CRF > 2.9kW/m<sup>2</sup>
- Smoke < 720%. minutes



#### **Dimensional Stability**

International Aachner Test:

- Less than 0.2% at both primary and secondary backing levels



#### **Electrostatic Propensity**

Less than 3.5kv at 210°C and 20%RH



#### **Bulk Resistance**

 $5 \times 10^5$  to  $2 \times 10^{10}$  OHMS



#### **Edge Integrity**

No unravelling at edge of module



#### Colourfastness

Meets or exceeds the relevant Australian standard in the following

- To light Xenon Arc Test: (5-6)
- To shampoo AS2111.19.2 (3-4)
- To rubbing AS 2111.19.1 (4) (wet & dry)



#### **Soil Protection**

Soil and stain protection applied



#### **Castor Chair Test**

BS.EN985 Pass

### **Applicable Warranties**



15 year Wear Warranty



#### 15 year

**Dimensional Stability warranty** 



15 year

Anti-Static Warranty



#### 15 vear

**Castor Chair Wear Warranty** 

#### **Environmental Assessment**



#### **ACCS-ECS Level 4**

(certificate No. 13220)



Maximum available credit points in the following sections of Green Star:

- Materials (Flooring Calculator
- IEQ (Low VOC Emissions)
- PVC Credit available upon request



#### EarthPlus® Program

Product take back program



#### **Environmental Stewardship**

High post-consumer recycled content

## **ACCS Grading**

CEHD&S – Commercial Extra Heavy Duty and stairs (certificate No. 13220)

### Installation

Grid Stick method using low-VOC water based acrylic adhesive as per AS 2455 Parts 1 & 2

## General

Specifications are subject to normal manufacturing tolerances and may be altered without notice. Production may vary from dye-lot to dye-lot